



PRODUCT TECHNICAL STATEMENT

Incorporating BPIR requirements as per
Building Product Information Regulations 2022

Cimberio Valves

Supplied by Hydroflow

HYDROFLOW DISTRIBUTORS LTD
221 Bush Road
Rosedale, Albany, North Shore
Auckland
Tel: +64 9 415 6151

Cimberio in New Zealand

A worldwide leader in the production of brass components and valves for plumbing systems, heating and air conditioning and gas and water distribution networks.

Strengthened by total sales of more than **50 million** Euros with its entire production concentrated in the San Maurizio d’Opaglio and Pogno manufacturing facilities that employ **190 people**, with **6 foreign** subsidiaries distributing our products in 77 countries.

This PTS covers all of the products supplied by Hydroflow, on behalf of Cimberio, in New Zealand.

Revision control

Revision number	Revision information	Date
v 1	New PTS (BPIR)	22 November 2023

Document type	Revision	Revision date
Product Technical Specification & BPIR Cimberio Valves	v 1	22 November 2023

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Product Technical Specification & BPIR Cimberio Valves	v 1	22 November 2023

Purpose and use

Cimberio balancing valves, ball valves, Gate valves and fittings for use in gas and water supply are suitable for mains and gas pressure.

Product description

Cimberio Valves complies with the NZBC as shown below in the BPIR section.

A full product listing is available on the Hydroflow website: [Hydroflow](#)

Key advantages

Each Cimberio product specification, technical information, features and benefits are available on the website [CIMBERIO - Technological solutions](#).

Technical Information, Installation Instructions, Maintenance Instructions

All Cimberio Valves technical information is available for download at the website:

[CIMBERIO - Technological solutions](#)

Additional information available at this website is:

Technical information (e.g. flow and temp drop; Pressure, Temperature ratings etc.)

Technical drawings

Declarations of conformity

Installation and maintenance instructions, etc.

A comprehensive catalogue of the products are available, showing full specifications and applications. In addition, all compliance certificates are shown below.

- ISO 9001 certificate
- WaterMark certificates

Cimberio recommends that all installation is done by a registered plumber.

Cimberio Valves QA processes

Cimberio Valves undertake testing and inspections of all products as part of the QA requirements.

Cimberio is an ISO 9001 certified manufacturer - See Appendix 1

Cimberio has an extensive range of products that are WaterMark certified to:

WM 000217 to WMTS 012:2018 In-line valves for use in plumbing water supply systems – Miscellaneous types metallic and non-metallic

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WM 001582 to AS 1628:1999 Water supply – Metallic gate, globe and non-return valves
 WM 020024 to AS3688:2016 Water supply and gas systems – Metallic fittings and end-connectors

See Appendix 2

Contribution to Compliance

Cimberio Valves are in full compliance with the requirements as set out in the New Zealand Building Code, as follows:

Building code	Requirement	Compliance evidence
<p>B2 (Durability)</p> <p>B2.3.1 (c) applies</p>	<p>(B2.3.1 Building elements must, with only normal maintenance, continue to satisfy the performance requirements of this code for the lesser of the specified intended life of the building, if stated, or:</p> <p>(c) 5 years if:</p> <p>(i) The building elements (including services, linings, renewable protective coatings, and fixtures) are easy to access and replace, and</p> <p>(ii) Failure of those building elements to comply with the building code would be easily detected during normal use of the building.</p>	<p>As part of a plumbing system for supply of cold, hot or mixed water temperatures and gas (plumbing) distribution systems.</p> <p>These products can be used in residential and/or commercial buildings where cold, hot or mixed water temperatures water is required gas (plumbing) distribution to be supplied.</p> <p>Not suitable for use in areas which are being permanently concealed such as behind concrete.</p> <p>Maintenance required is shown in the Maintenance and Installation Instructions.</p> <p>Proof of durability – Service history Cimberio products have been manufactured and supplied worldwide since 1957.</p> <p>Warranty calls are at a minimum and within the quality principles of Cimberio.</p>

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		<p>All Warranty claims are investigated, and corrective/preventive actions are implemented.</p> <p>Products that are WaterMark certified are subject to various performance testing, including endurance.</p>
<p>G12 (Water supplies)</p> <p>G12.3.2</p>	<p>G12.3.2 A potable water supply system shall be– (a) protected from contamination; and (b) installed in a manner which avoids the likelihood of contamination within the system and the water main; and (c) installed using components that will not contaminate the water.</p>	<p>Cimberio products has a variety of international product certifications, including WaterMark.</p> <p>All Cimberio products are designed, manufactured and inspected/tested, that are WaterMark certified, are subject to contamination of water testing (AS/NZS 4020, where applicable). Where products are WaterMarked, this will include compliance with AS/NZS 4020 as mentioned in AS1.</p>
<p>G12.3.7</p>	<p>G12.3.7 Water supply systems must be installed in a manner that– (a) pipes water to sanitary fixtures and sanitary appliances flow rates that are adequate for the correct functioning of those fixtures and appliances under normal conditions; and (b) avoids the likelihood of leakage; and (c) allows reasonable access to components likely to need maintenance; and (d) allows the system and any backflow prevention devices to be isolated for testing and maintenance.</p>	<p>All Cimberio products are designed, manufactured and inspected/tested, that are WaterMark certified, are subject to flow rates testing that is within the limitation set by the AS/NZS 3500 (NZBC) and the WELS regulations.</p>

NOTE Re WaterMark

WaterMark is not compulsory for the New Zealand market. The products listed in these WaterMark certificates, as shown below.

It must be noted that all Cimberio products complies with the various requirements as stated above for the NZBC.

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Products supplied into the New Zealand market might not be listed on these certificates but can be imported and used within the New Zealand building industry.

Refer WaterMark certificate and schedule of products

WM 000217 to WMTS 012:2018 In-line valves for use in plumbing water supply systems – Miscellaneous types metallic and non-metallic
WM 001582 to AS 1628:1999 Water supply – Metallic gate, globe and non-return valves
WM 020024 to AS3688:2016 Water supply and gas systems – Metallic fittings and end-connectors
[IAPMO Oceania PLD](#)

Refer Appendix 2

[Design, construction and installation instructions](#)

[Installation Instructions](#)

Cimberio Valves installation is to be done by registered plumbers. Installation Instructions are supplied with the product.

Please refer Appendix 3 for an example of the Technical Specification available for download.

Please refer Appendix 4 for an example of Installation and Maintenance Instructions.

[Maintenance requirements](#)

Service/cleaning instructions are available for download as mentioned above for all Cimberio Valves.

[Warranty](#)

Refer warranty statement (Terms and Conditions) as shown in Appendix 5

[Limitations](#)

Limitations and use are specified in the technical information sheets obtainable from the website and differs by product.

[Quality assurance](#)

The following certifications has been accredited to the product and/or manufacturer.

Cimberio has a variety of certifications including:

- ISO 9001 Quality Management
- WaterMark certification

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Product support

Product data available are as shown above in section: Technical Information, Installation Instructions, Maintenance Instructions.

Full product support can be found at:

HYDROFLOW DISTRIBUTORS LTD
221 Bush Road
Rosedale, Albany, North Shore
Auckland
Tel: +64 9 415 6151

Manufacturer

All Cimberio products are manufactured by Cimberio: [Production of brass valves and components \(cimberio.com\)](http://www.cimberio.com) and imported and distributed by Hydroflow.

VALVOSANITARIA CIMBERIO GROUP S.r.l.
Cimberio S.p.A. Via Torchio, 57- C.P. 106 - 28017 San Maurizio d'Opaglio (Novara) - Italia
Tel. +39 0322 923001

Warnings and Bans

There is no warning or ban applicable on any Cimberio products, subject to the Building Act 2004, Section 26.

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Appendix 1 – ISO 9001 certificate



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Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

Cav Uff Giacomo Cimberio SpA
Via Torchio, 57
San Maurizio d'Opaglio (NO)
28017
Italy

Holds Certificate No:

FM 01820

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Design and manufacture of non-ferrous valves for gas, industrial and domestic use, HVAC, water, water-meters and water-meters connections accessories by mechanical working assembling and testing processes. Procedures for carrying out weighing activities for the determination of the "Verified Gross Mass of the container" (VGM) according to Method 2 provided by amendments to Chapter VI Rule 2 of the SOLAS 74 convention as amended. Activities are related to IAF Sector 17.

For and on behalf of BSI:

David Fardel, Country Manager, Assurance - Continental Europe

Original Registration Date: 1990-03-01

Latest Revision Date: 2022-06-21

Effective Date: 2022-08-13

Expiry Date: 2025-08-12



SGQ N° 164 A
SGA N° 071 D

SCR N° 048 F
SSI N° 021 G

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...making excellence a habit.™

Appendix 2 – WaterMark certificates

WM 000217 to WMTS 012:2018 In-line valves for use in plumbing water supply systems – Miscellaneous types metallic and non-metallic

WM 001582 to AS 1628:1999 Water supply – Metallic gate, globe and non-return valves

WM 020024 to AS3688:2016 Water supply and gas systems – Metallic fittings and end-connectors



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IAPMO OCEANIA

7-11 Fullard Road, Narre Warren, Victoria 3805 Australia



IAPMO Oceania is a product certification body which inspects and arranges for the independent laboratory testing of samples taken from the manufacturer's stock or from the market or a combination of both, to verify compliance of the requirements of applicable Standards and Specifications. This activity is coupled with periodic surveillance of the manufacturer's factory and any major subcontractor's site/s as well as the assessment of the manufacturer's Quality Assurance System. This certification is subject to the conditions set forth in the characteristics below and is not to be construed as any recommendation, assurance or guarantee by IAPMO R&T Oceania of the product acceptance by Authorities Having Jurisdiction.

CERTIFICATE OF CONFORMITY

IAPMO Oceania hereby grants to:

Cimberio S.p.A

Via Torchio, 57 San Maurizio d'Opaglio, Novara 28017 Italy

the right to use the WaterMark in accordance with the ABCB Manual for the WaterMark Certification Scheme; Australian Standards WaterMark Technical Specifications and the Plumbing Code of Australia; only in respect of the certified products as described in the WaterMark Certificate of Conformity - Schedule of Certified Product (Refer also IAPMO Product Listing Directory). The Certificate is granted subject to the rules governing the WaterMark Certification Scheme and the Terms and Conditions of the Approved User Agreement and IAPMO Oceania's WaterMark Governance Rules.

Evaluated to:

WMTS012:2018

**In-line valves for use in plumbing water supply systems - Miscellaneous types
metallic and non-metallic**

Manufacturer:

Cimberio S.p.A

Licence No.: WM-000217

First Certified: 26 June 2008

Certification Date: 08 August 2023

Expiry Date: 08 July 2023

CEO, The IAPMO Group

This WaterMark Certificate of Conformity is for the period indicated herein and is void after the date shown above. Any change in material, manufacturing process, marking or design without having first obtained the approval of IAPMO R&T Oceania, or any evidence of non-compliance with applicable Standards, Specifications or of inferior workmanship, may be deemed sufficient cause for revocation of this certification. This Certificate can only be reproduced in its entirety. Any alteration of this certificate could be grounds for revocation of this certification.

"This certificate is issued by a JAS-ANZ accredited Conformity Assessment Body. The ABCB and JAS-ANZ do not in any way warrant, guarantee or represent that the product the subject of this Certificate conforms to the WaterMark Certification Scheme Rules, nor accepts any liability arising out of the use of the product. The ABCB disclaims to the extent permitted by law, all liability (including negligence) for claims of losses, expenses, damages and costs arising as a result of the use of the product(s) referred to in this Certificate."

IAPMO OCEANIA

7-11 Fullard Road, Narre Warren, Victoria 3805 Australia



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CERTIFICATE OF CONFORMITY

IAPMO Oceania hereby grants to:

Cimberio S.p.A.

Via Torchio, 57 San Maurizio d'Opaglio, Novara 28017 Italy

the right to use the WaterMark in accordance with the ABCB Manual for the WaterMark Certification Scheme; Australian Standards WaterMark Technical Specifications and the Plumbing Code of Australia; only in respect of the certified products as described in the WaterMark Certificate of Conformity - Schedule of Certified Product (Refer also IAPMO Product Listing Directory). The Certificate is granted subject to the rules governing the WaterMark Certification Scheme and the Terms and Conditions of the Approved User Agreement and IAPMO Oceania's WaterMark Governance Rules.

Evaluated to:

AS 1628-1999 (incl. Amdt 1)

Water supply-Metallic gate, globe and non-return valves

Manufacturer:

Cav. Uff. Giacomo Cimberio S.p.A.

Licence No.: WM-001582

First Certified: 26 June 2008

Certification Date: 15 June 2023

Expiry Date: 11 June 2025

CEO, The IAPMO Group

This WaterMark Certificate of Conformity is for the period indicated herein and is void after the date shown above. Any change in material, manufacturing process, marking or design without having first obtained the approval of IAPMO R&T Oceania, or any evidence of non-compliance with applicable Standards, Specifications or of inferior workmanship, may be deemed sufficient cause for revocation of this certification. This Certificate can only be reproduced in its entirety. Any alteration of this certificate could be grounds for revocation of this certification.

"This certificate is issued by a JAS-ANZ accredited Conformity Assessment Body. The ABCB and JAS-ANZ do not in any way warrant, guarantee or represent that the product the subject of this Certificate conforms to the WaterMark Certification Scheme Rules, nor accepts any liability arising out of the use of the product. The ABCB disclaims to the extent permitted by law, all liability (including negligence) for claims of losses, expenses, damages and costs arising as a result of the use of the product(s) referred to in this Certificate."

IAPMO OCEANIA

7-11 Fullard Road, Narre Warren, Victoria 3805 Australia



IAPMO Oceania is a product certification body which inspects and arranges for the independent laboratory testing of samples taken from the manufacturer's stock or from the market or a combination of both, to verify compliance of the requirements of applicable Standards and Specifications. This activity is coupled with periodic surveillance of the manufacturer's factory and any major subcontractor's site/s as well as the assessment of the manufacturer's Quality Assurance System. This certification is subject to the conditions set forth in the characteristics below and is not to be construed as any recommendation, assurance or guarantee by IAPMO R&T Oceania of the product acceptance by Authorities Having Jurisdiction.

CERTIFICATE OF CONFORMITY

IAPMO Oceania hereby grants to:

Cimberio S.p.A.

Via Torchio, 57 San Maurizio d'Opaglio, Novara 28017 Italy

the right to use the WaterMark in accordance with the ABCB Manual for the WaterMark Certification Scheme; Australian Standards WaterMark Technical Specifications and the Plumbing Code of Australia; only in respect of the certified products as described in the WaterMark Certificate of Conformity - Schedule of Certified Product (Refer also IAPMO Product Listing Directory). The Certificate is granted subject to the rules governing the WaterMark Certification Scheme and the Terms and Conditions of the Approved User Agreement and IAPMO Oceania's WaterMark Governance Rules.

Evaluated to:

AS 3688:2016

Water supply and gas systems-Metallic fittings and end-connectors

Manufacturer:

Cav. Uff. Giacomo Cimberio S.p.A.

Licence No.: WM-020024

First Certified: 26 June 2008

Certification Date: 15 June 2023

Expiry Date: 08 June 2024

CEO, The IAPMO Group

This WaterMark Certificate of Conformity is for the period indicated herein and is void after the date shown above. Any change in material, manufacturing process, marking or design without having first obtained the approval of IAPMO R&T Oceania, or any evidence of non-compliance with applicable Standards, Specifications or of inferior workmanship, may be deemed sufficient cause for revocation of this certification. This Certificate can only be reproduced in its entirety. Any alteration of this certificate could be grounds for revocation of this certification.

"This certificate is issued by a JAS-ANZ accredited Conformity Assessment Body. The ABCB and JAS-ANZ do not in any way warrant, guarantee or represent that the product the subject of this Certificate conforms to the WaterMark Certification Scheme Rules, nor accepts any liability arising out of the use of the product. The ABCB disclaims to the extent permitted by law, all liability (including negligence) for claims of losses, expenses, damages and costs arising as a result of the use of the product(s) referred to in this Certificate."

Appendix 3 – An example of technical specifications



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Cim 778

THERMOSTATIC BALANCING VALVE FOR SANITARY CIRCUITS WITH ANTI-LEGIONELLA DISINFECTION DEVICE



This article was made in compliance with the quality management requirements of ISO9001 standard. All articles are tested according to the EN 12266-1 standard. It can be used in domestic hot water systems.

It is guaranteed for 5 years.

It is made of a "CR" – "DZR" brass alloy that complies with standard EN 12165-CW602N-M.

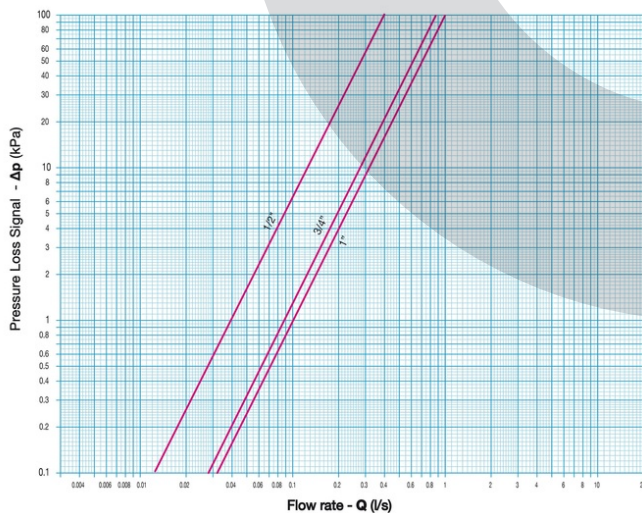
Nominal Pressure: PN25

Operating temperature: -10 to 90°C

Regulating range: 40÷60°C

Anti-Legionella disinfection temperature: 70°C

FLOW AND PRESSURE DROP



Notes:

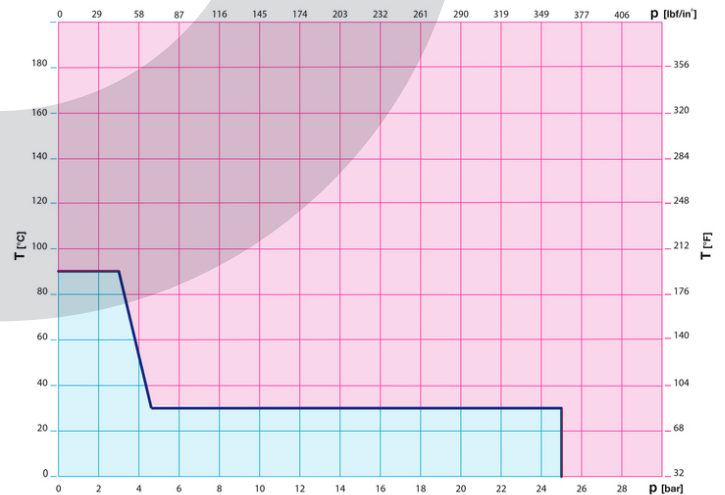
1 l/s = 3.6 m³/h

1 m³/h = 0.278 l/s

1 kPa = approx. 100 mm

1 bar = 100 kPa

PRESSURE TEMPERATURE RATINGS



Notes:

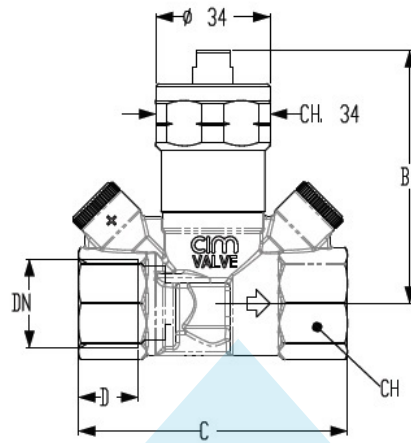
1 bar = 14,5 psi

1 bar = 14,5 lbf/in²

°C = 5/9 x (°F-32)

°F = 32 + (9/5 x °C)

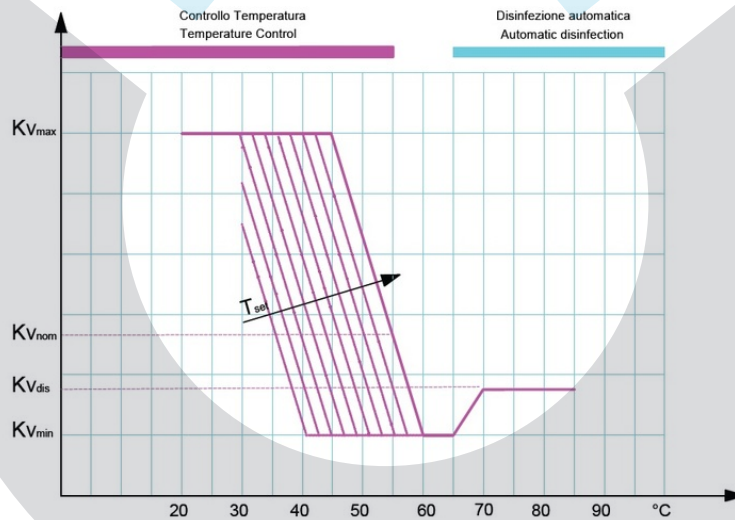
TECHNICAL DRAWING



DN	1/2"	3/4"	1"
Grms.	455	515	620
B	73	75	77
C	77	80	87
D	17	18,5	21
CH	25	31	38

Threads:
ISO 7 - Rp

TECHNICAL CHARACTERISTICS



DN	1/2"	3/4"	1"
KV _{max}	1,5	3,1	3,6
KV _{min}	0,25	0,25	0,25
KV _{nom} (dt=5K)	0,6	0,7	0,8
KV _{dis}	0,5	0,5	0,5

KV = Flow rate in m³/h with a pressure drop of 1 bar

REACH Regulation

According to article 33 of REACH Regulation, we inform you that the components made of bronze and brass alloys that are parts of the articles we supply, contain the lead (as alloy component) in a higher quantity of the limit of 0,1% in weight. Lead has been inserted in the list of SVHC substances nominated for the authorisation process, in the updating published by the European Chemical Agency ECHA on 27th June 2018. Lead has been introduced with the following information:

- Substance: Lead

- CAS: 7439-92-1
- EC: 231-100-4
- List: SVHC
- Data of Inclusion: 27th June 2018

Since lead is an element of the alloy, no exposure is expected and consequently, no further information is requested for the safe use of this product.

The list is available at the following link: <https://echa.europa.eu/it/candidate-list-table> and since it is a continuously updated list, we declare the constant monitoring about insertion of new substances and the prompt on time information to our customers in case such substances should be contained in the products we supply.

Make sure product materials and features are suitable for system scope and conform to the local regulations in force

OUR CERTIFICATIONS



Appendix 4 – Example of Installation and maintenance instructions



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INSTRUCTIONS FOR INSTALLATION AND MAINTENANCE

Warnings

These instructions must be read and understood before installation and maintenance of the valve.

WARNING! FAILURE TO FOLLOW THESE INSTRUCTIONS CORRECTLY COULD RESULT IN DANGER! NON-OBSERVANCE OF THESE WARNINGS WILL ALSO AFFECT THE PROPER FUNCTIONING OF THE PRODUCT.

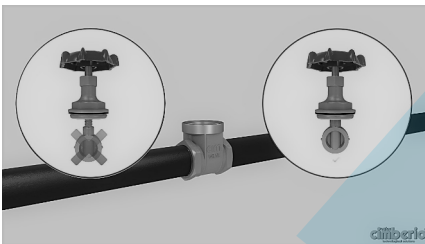
The manufacturer declines all responsibility for damages due to improper use of the product.

Installation

- The device must be installed, commissioned and maintained by qualified technical personnel in accordance with national regulations and/or local requirements.
- If the device is not installed, commissioned and maintained correctly according to the instructions in this manual, then it may not function properly and put the user in danger.
- Clean the piping from debris, rust, scale, lime scale, welding slag and other contaminants.
- The hydraulic circuit must be clean. Ensure that all connecting fittings are hydraulically sealed.
- When making the hydraulic connections, take care not to mechanically over-tighten the threads and/or fittings in general. Over time, breakages with hydraulic leaks may occur, causing damage to property and/or persons.
- Water temperatures above 50°C can cause serious burns. During installation, commissioning and maintenance of the device, take the necessary precautions to ensure that these temperatures do not endanger people.
- In case of very hard water or water rich in impurities, there must be provision for adequate filtration and treatment of the water before it enters the device, according to the technical standards. Otherwise it may be damaged and not work properly.
- For optimal operation, there must be no air in the installation circuit.
- It is forbidden to use the device differently from its intended use.
- Any combination between the device and other components of the system must be made taking into account the operating characteristics of both. Any incorrect combination could affect the operation of the device and/or the system.
- The product must be used within the limits of the pressure/temperature diagram.
- If the product is used with fluids other than water, contact the manufacturer for compatibility.
- Check that the design flow rate is within the operating range of the valve.
- Observe the flow direction with the direction of the arrow printed on the valve body.
- Distribute the sealing material only on the thread of the pipeline and not on the thread of the valve.
- Use a fixed wrench and not a pipe turner for mounting, applying the torque only to the valve sleeve closest to the pipe. This promotes a firmer grip and prevents damage to the valve body. In order to prevent any deformation or damage to functional parts, do not place the valve in a clamp when assembling on a bench, but instead lock the pipe and screw the valve onto it.
- The length of the pipe thread must not exceed the useable thread of the valve.
- Before installation, check the correct functioning of the product.
- It is not permitted to disassemble components of the product unless specifically indicated in these instructions.



When mounting in small spaces, remove the bonnet to facilitate installation.

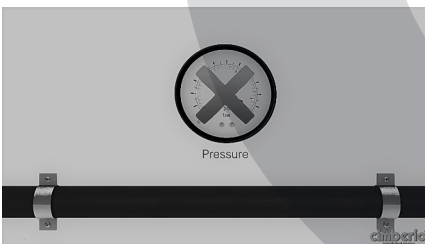


To assemble the bonnet on the gate valve body it is advisable to tighten it gradually to prevent the seal between the two parts from being subjected to excessive stress.

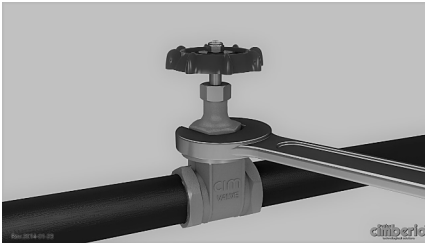
It is also necessary to partially open the shutter disc before assembling the bonnet.



After installation, it is good practice to record the tightening of the bonnet and gland nut. In case of leakage from the stem, simply tighten the gland nut with a spanner. If the leakage continues, the gland nut packing must be replaced.



ATTENTION: Before having any valve serviced, make sure the system is not running or being pressurised.
Water temperatures above 50 °C can cause severe burns. During installation, commissioning and maintenance of the device, take the necessary precautions so that these temperatures do not cause danger to people.



Normally the gate valves do not require any specific maintenance. If it is necessary to replace the seal between the body and the screw, it is necessary:

- A- partially open the shutter disc
- B- Unscrew the hexagonal part of the bonnet with a wrench,
- C- replace the gasket,
- D- When reassembling the plug disc, turn the plug disc to the maximum opening position, with total tightening on the stem.
- E- Retighten the bonnet until it is fully tightened with the body.



WARRANTY: All Cimberio products are guaranteed for five years when correctly used in accordance with technical data provided by Cimberio.

Cimberio reserves the right to make changes and improvements to the products without prior notice.

Appendix 5 – NZ Warranty (Terms and Conditions)



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WARRANTY CERTIFICATE

Cav. Uff. Giacomo Cimberio S.p.A.
manufacturer of components and valves for plumbing systems, heating and cooling systems
and gas and water distribution networks, with head office in San Maurizio d'Opaglio (NO), Italy -
Via Torchio, 57.

GUARANTEES

under its sole responsibility that his range of valves is manufactured in accordance with
the highest quality standards and that valves are free from manufacturing defects.
The valves range is guaranteed for 5 years from the date of invoice.
This warranty is valid for all manually operated valves providing that these are installed
in accordance with instructions.



release: 06/2020 Rev: 0



IMR 562637



FM 01820



EMS 551553



OHS 551552



ENMS 577357



n. 727